



PRODUCT MANUAL

"PTAC-45ACP"

The users of Prairie Tactical Silencers should ensure their silencer is mounted securely before firing. Prairie Tactical offers mounts in common barrel thread patterns. Users must ensure they are using the proper mounts that match their barrel threads and there is a proper shoulder for the mount to set against. Following these instructions will help to prevent the problems and dangers that can arise from improper installation.

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"PTAC-45ACP"			
DESCRIPTION	45ACP Modular Pistol ST	MATERIAL	Titanium SS TUBE
LENGTH	8 in. full 5.95 in. shortened	WEIGHT	11.2 oz Full 8.65 oz shortened
DIAMETER	1.375 in.	FINISH	High Temp Cerakote Black
MOUNTING	Piston Systems Fixed Mounts	ADDITIONAL	Fully Servicable Includes Wrenches
CALIBERS	Rimfire to 45ACP, .380, .357 magnum (300BLK Subsonic)		

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Disassemble/Assemble

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To Disassemble: Remove front end cap. Remove extension assembly, remove main baffle stack. If baffles do not come out easily, insert a dowel that fits into the back of the silencer and push baffles out of tube. Tip: Soaking overnight with some lubrication like CLP helps greatly if the baffles are difficult to move. Once out, soak baffles(only) in multi-use CLR for one hour for easy cleaning.

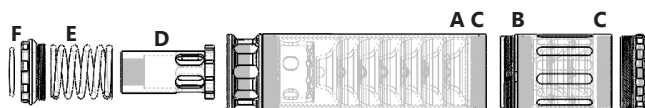
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To Assemble: Stack baffles for the main section on flat surface beginning with baffle without notch. Stack them as shown on diagram below. Slide tube over baffles stack, install extension baffle assembly and screw in endcap, tightening to approximately 35 in lbs.

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- A. Baffle Without Notch
- B. Extension Assembly
- C. Short Baffle
- D. Piston
- E. Piston Spring
- F. Piston Nut with O-ring

To: Add/Remove Extension Assembly: Unscrew Extension assembly, remove endcap from extension assembly and move to shortened silencer and tighten down. To add extension do opposite.



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- **Maintenance**

- Prairie Tactical Silencers typically require limited maintenance. Mounts should periodically be cleaned with any standard gun cleaning solvent and a brush to remove any carbon or fouling. If necessary, run a cleaning brush through the bore to remove any light fouling of the silencer. Do not run cleaning patches through the bore as the patches might become lodged in the silencer and cause damage upon firing.

- **CAUTION**

- Always read the warning label on any cleaner or solvent, and remember that virtually all solvents are inherently dangerous and potentially toxic. Always use adequate ventilation as well as both skin and eye protection when using solvents.

- **Limited Lifetime Warranty**

- Prairie Tactical, LLC warrants to you that if any product sold by Prairie Tactical and used for its intended use ever becomes defective, Prairie Tactical will repair or replace the product at no charge, other than shipping, subject to the conditions set forth below. THE WARRANTY EXTENDS ONLY TO THE ORIGINAL REGISTERED PURCHASER. This warranty does not cover damage to our products or host firearm resulting from careless or irresponsible handling adjustments or modifications to its intended design, negligence, or other unforeseeable abuse. Prairie Tactical assumes no liability for unsafe or illegal use of the silencer by its purchaser or any other user that comes in contact with the product after purchase. Prairie Tactical assumes no responsibility for physical injury or property damage resulting from careless or irresponsible handling or by any use contrary to the recommendations, warnings and cautions generally listed in this manual. Prairie Tactical does not cover damage to the silencer or host firearm resulting from improper "hand-loaded, reloaded, previously used or otherwise defective ammunition." THIS WARRANTY IS FURTHER REGULATED BY RELEVANT AND APPLICABLE STATE AND FEDERAL LAWS. If Prairie Tactical determines that you satisfy the conditions for warranty coverage under this limited warranty, Prairie Tactical will, at no charge, replace or repair the product Limited Lifetime Warranty with the same or similar model subject to the terms herein. If no replacement is available, and Prairie Tactical determines that the product cannot be repaired, Prairie Tactical will replace your nonperforming or defective unit with a unit that, in Prairie Tactical's sole determination, is substantially similar to your lawfully purchased and registered product. This warranty extends to any and all parts as originally sold by us, but does not extend to any altered product or firearm that is altered or rebuilt after original purchase, damaged through abuse, misuse through lack of proper care and maintenance, or used other than for its legal intended purposes. Prairie Tactical's LIABILITY FOR BREACH OF ANY WARRANTY WITH RESPECT TO A PRAIRIE TACTICAL PRODUCT SHALL BE LIMITED TO REPLACING OR REPAIRING THE NONPERFORMING OR DEFECTIVE PRODUCT AS DESCRIBED IN THIS LIMITED WARRANTY. THIS LIMITED WARRANTY SHALL BE YOUR SOLE AND EXCLUSIVE REMEDY WITH RESPECT TO A NONPERFORMING OR DEFECTIVE PRODUCT, AND PRAIRIE TACTICAL WILL NOT BE LIABLE FOR ANY OTHER DAMAGES, INCLUDING DIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES OR DIMINUTION IN VALUE DUE TO REPAIR OR REPLACEMENT WITH A DIFFERENT PRODUCT. For assistance with repairs, please contact our consumer service department at info@ptacsd.com

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